



INS 245

1 3/8" SPLINED CLUTCH BASES

IMPORTANT

1. Clamping cotter bolt must be seated with hammer between each segment of tightening sequence:

Curved belleville washer must be installed with inside of curved (dish) side facing clutch housing.

Tighten to 100NM (75FT LBS).

Seat with large hammer (expect cotter to go down 2.5mm (1/16"))

Re-tension cotter to 100NM (75FT LBS).

Seat with hammer again

Re-tension to 100NM (75FT LBS)

Repeat above sequence as required



DISH WASHER
MUST BE FITTED
FACING THIS WAY

